

**Garant**

**Indexable insert for turning DCGW 11T308, CBN (5° / 7°), Cutting edge version: G**

**Order data**

Order number	265442 G
GTIN	4045197895639
Item class	21H

**Description****Version:**

Fitted with 2 cutters.

**Technical description**

Cutting conditions	continuous
Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted
Grade	BU7220
Tool material	CBN
Cutting speed $v_c$ main application	120 - 160 m/min
Feed $f$	0.04 - 0.12 mm/rev.
Corner radius	0.8 mm

Cutting depth $a_p$	0.03 - 0.12 mm
Cutting edge version	G
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCGW 11T308
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

### User data

	Suitability	$V_c$	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		